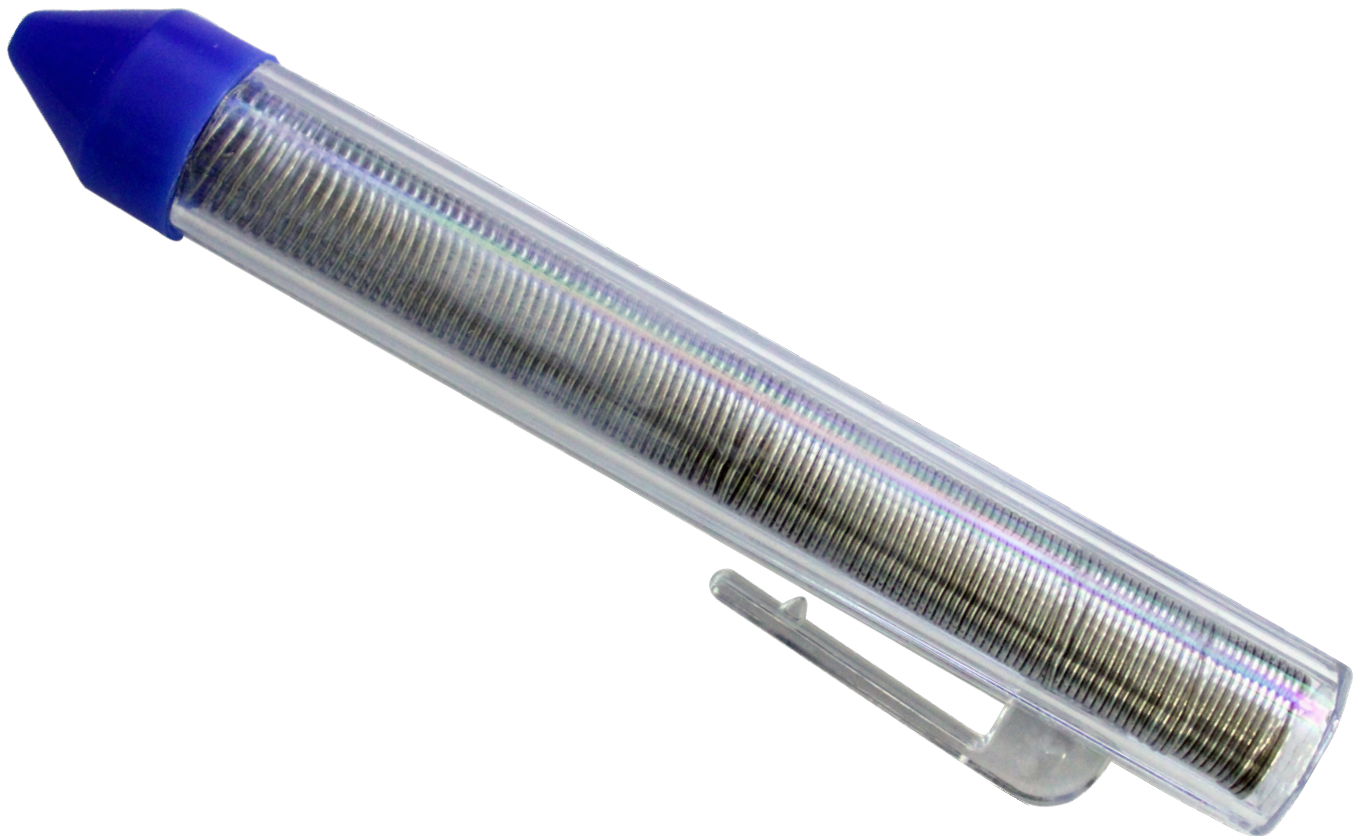




Solder Wire Pen

ALCRCS64-08/20



FEATURES

- Alco 64 solder is 60% tin / 40% lead
- With non corrosive resin flux it is designed for effective soldering of copper strands and wires

SPECIFICATIONS

CAT. NO.	DIAMETER	WEIGHT
ALCRCS64-08/20	0.8mm	20gm

OPERATION

1. Remove surface dirt and contaminants
- for tarnished surfaces applying a flux will aid adhesion
2. Use soldering iron or torch to heat the area to be soldered
3. While still applying heat feed the solder wire onto surface
- ensure the solder flows into the wires or joint
4. Allow to cool
5. Wipe clean with damp cloth to remove any excess flux