



THUNDER MAX

Step Drills

A range of step drills available in straight & spiral flute with a tempered black finish



Step Drills – Straight



BULK - 1 PCE

Supplied in hangable plastic pack



Step Drills Straight



NON-SLIP
SHANK



BULK & CARDED

METRIC & IMPERIAL



ø	No. of Steps	ø Included	Shank ø mm	BULK 1 PCE	CARDED 1 PCE
4 - 12mm	9	4, 5, 6, 7, 8, 9, 10, 11 & 12mm	6.0	9STM4-12TM	C9STM4-12TM
4 - 20mm	9	4, 6, 8, 10, 12, 14, 16, 18 & 20mm	8.0	9STM4-20TM	C9STM4-20TM
6 - 30mm	13	6, 8, 10, 12, 14, 16, 18, 20, 22, 24, 26, 28 & 30mm	10.0	9STM6-30TM	C9STM6-30TM
6 - 36mm	11	6, 9, 12, 15, 18, 21, 24, 27, 30, 33 & 36mm	10.0	9STM6-36TM	C9STM6-36TM
1/4" - 3/4"	9	1/4", 5/16", 3/8", 7/16", 1/2", 9/16", 5/8", 11/16" & 3/4"	9.5	9STI14-34TM	C9STI14-34TM

Ideal for: Non-ferrous metals, sheet metal and plastic up to 3mm thick.

Suits: Non-hammer action portable power drills.

Cutting Speed: 400 - 1,500 RPM.



CARDED - 1 PCE

Supplied in hangable or free-standing card



METRIC - 3 PCE Step Drill Set – Straight

CONTAINS 3 sizes:

- 4 - 12mm
- 4 - 20mm
- 6 - 30mm



Plastic storage case

Code: STPSET3TM



Step Drills Spiral

**2X
LIFE**

**NON-SLIP
SHANK**


Sheet Metal



Steel



Plastic


 Stainless
Steel

BULK & CARDED

METRIC

\varnothing	No. of Steps	\varnothing Included	Shank \varnothing mm	BULK 1 PCE	CARDED 1 PCE
4 – 12mm	9	4, 5, 6, 7, 8, 9, 10, 11 & 12mm	6.0	9STSM4-12TM	C9STSM4-12TM
4 – 20mm	9	4, 6, 8, 10, 12, 14, 16, 18 & 20mm	8.0	9STSM4-20TM	C9STSM4-20TM
6 – 30mm	13	6, 8, 10, 12, 14, 16, 18, 20, 22, 24, 26, 28 & 30mm	10.0	9STSM6-30TM	C9STSM6-30TM
6 – 36mm	11	6, 9, 12, 15, 18, 21, 24, 27, 30, 33 & 36mm	10.0	9STSM6-36TM	C9STSM6-36TM

Ideal for: Non-ferrous metals, sheet metal and plastic up to 3mm thick. Stainless steel up to 1.5mm thick.

Suits: Non-hammer action portable power drills.

Cutting Speed: 400 – 1,500 RPM.



BULK – 1 PCE
Supplied in hangable plastic pack



CARDED – 1 PCE
Supplied in hangable or free-standing card



SCAN & SEE the full range of Alpha Thundermax Step Drills

Step Drills – Spiral



BULK - 1 PCE
Supplied in hangable plastic pack



Step Drills Spiral

2x LIFE



1/4" QUICK CHANGE



Sheet Metal



Steel



Plastic



Stainless Steel

BULK & CARDED

METRIC

\varnothing	No. of Steps	\varnothing Included	Shank \varnothing inch	BULK 1 PCE	CARDED 1 PCE
4 – 12mm	9	4, 5, 6, 7, 8, 9, 10, 11 & 12mm	1/4	9STSIM4-12TM	C9STSIM4-12TM
4 – 20mm	9	4, 6, 8, 10, 12, 14, 16, 18 & 20mm	1/4	9STSIM4-20TM	C9STSIM4-20TM
6 – 30mm	13	6, 8, 10, 12, 14, 16, 18, 20, 22, 24, 26, 28 & 30mm	1/4	9STSIM6-30TM	C9STSIM6-30TM

Ideal for: Non-ferrous metals, sheet metal and plastic up to 3mm thick. Stainless steel up to 1.5mm thick.

Suits: Cordless drills & impact drivers.



CARDED - 1 PCE
Supplied in hangable or free-standing card